



### Key commercial data

Packing unit	1 pc
Weight per piece (excluding packing)	50g
Weight per piece (including packing)	75g
Country of origin	Germany

### Technical data mechanically





#### Technical data electric Output power per channel - sinus 30W Output power per channel - music 40W 0,5% THD (50Hz ... 20kHz) per channel 140mV RMS Input sensitivity per channel Gain coefficient per channel approximately 26 Output impedance per channel $4\Omega \text{ or } 8\Omega$ 1,5MΩ Input resistance per channel Frequency response per channel 20Hz ... 40kHz 100W Nominal power P<sub>N</sub>

### Circuit description

The principle of how the circuit works, based on a channel:

A pentode type EF86 serves as a preamplifier. This is followed by a phase shifter with the ECC83 double triode and finally a push-pull output stage with two EL34 pentodes, which control the loudspeaker via an output transformer. The EM80 Magic Eye is used to visualize the maximum level of the amplifier so that amplifier overload can be avoided. The EF86 is connected as a triode. The phase rotation required to control the output tubes is achieved with the double triode ECC83 with cathode coupling, which has a gain of around 26. Such a differential amplifier keeps the distortion factor to a minimum and also allows direct coupling to the preamplifier tube.

The output stage consists of a push-pull circuit with two EL34, which is operated with an anode voltage of around 450V. The resistors in series with the grids contribute to the stability of the circuit. The negative grid bias has the advantage that the tube operating point cannot shift as a result of the modulation.

The output transformer must be equipped with a screen grid winding and a center tap on the primary side, as well as a winding for the anode that has a resistance of  $3,4k\Omega$  (AC resistance) to ensure ideal power matching. The screen grid windings are connected to the screen grids of the tubes. It is recommended to use a full-range speaker (note the technical data). The volume can be adjusted using the potentiometer R33.

### About the principle of the structure of the circuit:

The connections for the tube heaters must be soldered directly to the corresponding sockets using a twisted cable (see assembly plan and pictures). The kit should be installed in a metal housing and the PE protective conductor should be soldered to the circuit board. The ECC83 and EF86 tubes should also be shielded with a shielding cup so that ambient interference is not coupled into the tubes. If the tubes are installed in a closed housing, there must be enough air holes so that the heat can be dissipated well. An important point when building an amplifier is the wiring. Improper wiring will have a negative effect by causing the amplifier to hum. So keep cables as short as possible and avoid ground loops. Always use shielded cables for LF cables. Pay particular attention that the transformer is connected correctly according to the labeling on the circuit board. If the connections are swapped, this will have an audible effect (because the amplifier starts to oscillate) with a whistling sound.

If you have assembled the kit according to the assembly plan and connected it to the output transformer and the mains transformer, the amplifier should work well. Adjusting the amplifier is described in the commissioning section.



# Circuit diagram





# Equipment list

Resistor	S:							
1x	S14K385 varistor					Capacitors:		
1x	S14K50 varistor				2x	100µF 400V EB22,5D		
1x	1MΩ potentiometer mono log					2x	330µF 400V EB30D	
1x	10kΩ spindle-trimmer RTRIM3296Y					2x	10µF 450V E5-13	
1x	20kΩ spindle-trimmer RTRIM3296Y					2x	220µF 63V E5-10,5	
1x	390Ω power resistor in aluminum housing 50W				W	8x	100nF 630V	
5x	100Ω 1/4Ŵ	brown	black	brown	gold	1x	680pF 1000V	
6x	100kΩ 3/4W	brown	black	yellow	gold	2x	470nF 63V	
1x	10kΩ 1/4W	brown	black	orange	gold	1x	100pF 1500V	
2x	150kΩ 1/4W	brown	green	yellow	gold	1x	1nF 630V	
4x	1kΩ 1/4W	brown	black	red	gold	Diodes:		
1x	82kΩ 1/4W	grey	red	orange	gold	8x	1N4007	
2x	1MΩ 1/4W	brown	black	green	gold	6x	1N4148	
3x	390Ω 1/4W	orange	white	brown	gold	4x	BZX85C200	
2x	1,5MΩ 1/4W	brown	green	green	gold	2x	BZX85C47	
1x	5,6kΩ 1/4W	green	blue	red	gold	Others:		
2x	3,9kΩ 1/4W	orange	white	red	gold	3x	tube holder Noval	
3x	2,2kΩ 1/4W	red	red	red	gold	2x	tube holder Oktal	
4x	47kΩ 1/4W	yellow	violet	orange	gold	1x	heat sink alu WxHxD 62x30x8mm	
2x	10Ω 1/4W	brown	black	black	gold	1x	cinch-jack 1-pole	
2x	27kΩ 1/4W	red	violet	orange	gold	2x	M3x6 lens head screw	
2x	390kΩ 1/4W	orange	white	yellow	gold	2x	M3x14 countersunk screw	
1x	470kΩ 1/4W	yellow	violet	yellow	gold	2x	M3 screw nut	
Tubes:						2x	M3x30 distance bolts inside/outside	
1x	ECC83					2x	M3x7 distance bolts inside/inside	
1x	EF86					0,25m	LF cabel	
1x	EM80					3m	speaker cable 2x0,75mm <sup>2</sup>	
2x	EL34							